

	Application No.	Applicant(s)
	10,777,004	KDA IEMOKI DALIL E
Notice of Allowability	10/797,861 Examiner	KRAJEWSKI, PAUL E. Art Unit
	Teresa M. Bonk	3725
The MAILING DATE of this communication appeal All claims being allowable, PROSECUTION ON THE MERITS IS herewith (or previously mailed), a Notice of Allowance (PTOL-85) NOTICE OF ALLOWABILITY IS NOT A GRANT OF PATENT RIOF of the Office or upon petition by the applicant. See 37 CFR 1.313	(OR REMAINS) CLOSED in this ap or other appropriate communication IGHTS. This application is subject to	oplication. If not included n will be mailed in due course. THIS
1. This communication is responsive to <u>amendments filed 2/2</u>	<u>27/2007</u> .	
2. The allowed claim(s) is/are <u>1-14</u> .		
 3. ☐ Acknowledgment is made of a claim for foreign priority ur a) ☐ All b) ☐ Some* c) ☐ None of the: 1. ☐ Certified copies of the priority documents have 		
2. Certified copies of the priority documents have been received in Application No		
3. Copies of the certified copies of the priority documents have been received in this national stage application from the		
International Bureau (PCT Rule 17.2(a)).		
* Certified copies not received:		
Applicant has THREE MONTHS FROM THE "MAILING DATE" of this communication to file a reply complying with the requirements noted below. Failure to timely comply will result in ABANDONMENT of this application. THIS THREE-MONTH PERIOD IS NOT EXTENDABLE.		
4. A SUBSTITUTE OATH OR DECLARATION must be submitted. Note the attached EXAMINER'S AMENDMENT or NOTICE OF INFORMAL PATENT APPLICATION (PTO-152) which gives reason(s) why the oath or declaration is deficient.		
5. CORRECTED DRAWINGS (as "replacement sheets") must be submitted.		
(a) ☐ including changes required by the Notice of Draftsperson's Patent Drawing Review (PTO-948) attached		
1) hereto or 2) to Paper No./Mail Date		
(b) including changes required by the attached Examiner' Paper No./Mail Date	s Amendment / Comment or in the	Office action of
Identifying indicia such as the application number (see 37 CFR 1 each sheet. Replacement sheet(s) should be labeled as such in t	.84(c)) should be written on the draw the header according to 37 CFR 1.121	ings in the front (not the back) of (d).
6. DEPOSIT OF and/or INFORMATION about the deposit of BIOLOGICAL MATERIAL must be submitted. Note the attached Examiner's comment regarding REQUIREMENT FOR THE DEPOSIT OF BIOLOGICAL MATERIAL.		
Attachment(a)		•
Attachment(s) 1. Notice of References Cited (PTO-892)	5. Notice of Informal	Patent Application
2. Notice of Draftperson's Patent Drawing Review (PTO-948)	6. 🔲 Interview Summar	
Information Disclosure Statements (PTO/SB/08), Paper No./Mail Date	Paper No./Mail Da 7.	
Examiner's Comment Regarding Requirement for Deposit of Biological Material	8. 🛛 Examiner's Statem	ent of Reasons for Allowance
of biological material	9. Other	
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NOTICE OF ALLOWANCE

Allowable Subject Matter

It is in the opinion of the examiner that the art of record does not render obvious 1. "predetermining, from said stress/strain forming properties and the thickness of said sheet, a preform shape that is a deformation precursor of said article shape and includes at least one region in the preform shape that is to be strained up to, but not exceeding, the straining limit of the sheet material and the strain is higher than in adjacent portions of the preform shape and an annealing practice for re-softening the at least one region of said preform shape, said preform shape and said annealing practice enabling one step stamping of said article shape from said preform shape without exceeding the straining limit of the sheet; and thereafter stamping a blank of said sheet material into said preform shape using a punch and a forming surface tool where the at least one region is strained and formed by stretching the sheet in contact with the punch and forming tool; annealing at least said strain-hardened region of said preform by said annealing practice; and stamping said annealed preform to the shape of said article using a punch and a forming surface tool, the duration of said annealing step being no greater than twice the duration of either of said stamping steps" in combination with the rest of the claimed limitations set forth in the independent claim.

Searching by the examiner yielded additional prior art as cited in the previous Office Actions. Therefore, it is concluded by the examiner that claims 1-14 of the present invention are allowable.

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Any comments considered necessary by applicant must be submitted no later than the payment of the issue fee and, to avoid processing delays, should preferably accompany the issue fee. Such submissions should be clearly labeled "Comments on Statement of Reasons for Allowance."

Conclusion

2. Any inquiry concerning this communication or earlier communications from the examiner should be directed to Teresa M. Bonk whose telephone number is (571) 272-1901. The examiner can normally be reached on M-F 9:00 AM - 5:30 PM.

If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, Banks Derris can be reached on (571) 272-4419. The fax phone number for the organization where this application or proceeding is assigned is 571-273-8300.

Information regarding the status of an application may be obtained from the Patent Application Information Retrieval (PAIR) system. Status information for published applications may be obtained from either Private PAIR or Public PAIR. Status information for unpublished applications is available through Private PAIR only. For more information about the PAIR system, see http://pair-direct.uspto.gov. Should you have questions on access to the Private PAIR system, contact the Electronic Business Center (EBC) at 866-217-9197 (toll-free). If you would like assistance from a USPTO Customer Service Representative or access to the automated information system, call 800-786-9199 (IN USA OR CANADA) or 571-272-1000.

Teresa M. Bonk Examiner

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